

Je pose et j'effectue :

$45 + 26 = \dots$	$47 + 36 = \dots$	$18 + 51 = \dots$
$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $	$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $	$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $
$59 + 34 = \dots$	$71 + 19 = \dots$	$62 + 13 = \dots$
$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $	$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $	$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $
$78 + 6 = \dots$	$42 + 37 = \dots$	$53 + 34 = \dots$
$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $	$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $	$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $
$33 + 28 = \dots$	$52 + 19 = \dots$	$39 + 12 = \dots$
$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $	$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $	$ \begin{array}{r} \boxed{} \quad \boxed{} \\ + \quad \boxed{} \quad \boxed{} \\ \hline \boxed{} \quad \boxed{} \end{array} $